





Feeding on Connecting Rods constant precision

Thicknessing Table<br/>rigidity and<br/>precisionSurface Fence<br/>high rigidity

Easy and rapid to use with great performance in a limited space.

Cscm

nova fs520





#### constant precision over time Feeding on connecting rods

Very accurate machining with the movement of the infeed table by means of a parallelogram kinetic mechanism which always gives the same distance between the cutterblock and the table. The system operating directly on the connecting rods avoids any exertion to the table assuring constant planarity over time.



absolute rigidity

the required tilting.

High rigid fence with a smooth movement thanks to the **central** 

**locking on round bar.** The graduated scale facilitates the operator in positioning the guide to

Surface fence



#### concave-convex function Perfect joints every time

The available settings allow **perfect bonding** of the components giving excellent coupling and eliminating any joint line. (*class*)

a guarantee of

perfect planarity Simultaneous raising of the work tables The system allows the changeover from planer to thicknesser with a single movement ensuring working rapidity and precision. Ascm

planers operating units

# one machine for every requirement

Perfect finish obtained by quick and easy changeover of the rollers that allows the operator to configure the machine drive function in case of special requirements, such as a minimum removal of fine wood and/or batches where multiple pieces of different thicknesses are processed.

(Third powered for nova thicknessing planers available as option).

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#### perfect finish Feeding rollers on connecting rods

The stopping of the work piece and the presence of notches on its surface are eliminated due to the movement system on all three rollers, that allows their vertical displacement by rotation and the **best linear feeding.** Perfect surfaces and high feeding performance with the standard rubber rollers.

Powered work table lifting with micrometric adjustment. (With digital readout for class planers)

Feed speed controlled by inverter from control panel and dedicated warning light to indicate to higher speed. *(class)* 

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The 4 screws with a large diameter combined with the 2 side linear guides ensure worktable stability. The integrated protections guarantee high precision and reliability over time.

Pneumatic load adjustment on the rollers for the best finish and effectiveness of the feeding of any material and in any working condition. (Option for class thicknessing planers)

### Easy and rapid in use SCM cutterblock

The cutter block is made from a single block of steel ensuring complete stability even under heavy dynamic loads.

### **planers** main optional devices

### "Xylent" spiralknife cutterblock

The 3 spiralknives give an exceptional finish. Reduced noise during machining provides a more comfortable working environment. It also improves the dust extraction due to the production of very small chips. Each cutter has 4 tips which can be rotated into the cutting position when worn. Therefore increasing the production life of the cutter block before knives require replacement.





#### Additional overturning fence

Integrated in the surface fence, it ensures perfect operator safety when machining small dimensioned work pieces.

#### "Tersa" monoblock cutterblock

The cutter block is made from a single block of steel ensuring complete stability even under heavy dynamic loads. Automatic knives clamping by means of the centrifugal force ensures safe and precise machining. The system, without fixing screws, makes knives substitution extremely fast.



Maintenance case for "Xylent" spiralknife Complete with:

bristle brush to clean the inserts housings

1 cleaning/degreasing liquid bottle for the resins cleaning - 1 set dynamometric key - 2 bit Torx
10 inserts - 5 screws - 1 brass bristle brush to clean the spindle with mounted in inserts - 1 steel

"Smart Lifter" integrated protection The protection system, developed by SCM, is perfectly integrated into the machine base for maximum protection while excluding any hindrance or obstruction in the work. The protection with automatic vertical, horizontal and tilted movements provides complete coverage of the tool before, during and after machining.



#### **Outfeed rollers in sandblasted steel** For a perfect post-processing finish.

Special rollers

The sectioned steel roller (a) and the dual-density rubber roller (b) allow the simultaneous processing of different thicknesses giving great results even with minimum removal. With the dual-density rubber roller, the edges are not damaged even when the work pieces are not perfectly aligned. Suitable also for upgraded woods and/or thin thicknesses.



#### Work table extension

A single operator can easily move very long panels or introduce a second one without going to the outside to stop the first one.



Thicknessing table with idle rollers It enables the feeding of moist and/or resinous wood. Particularly suitable for heavy duty woodworking operations and with rough work pieces.

38/39

b

а



Advanced materials machining PVC and other plastic materials. Nylon, polycarbonate and other synthetic materials.

## **planers** main optional devices

#### S Standard O Option

R	class f 520	class f 410	nova f 520	nova f 410	class s 630	class s 520	nova s 630	nova s 520	nova fs 520	nova fs 410
"Tersa" cutter block	0	0	0	0	0	0	0	0	0	0
"Xylent" spiralknife cutterblock with 3 spiralknives	0	0	0	0	0	0	0	0	0	0
Maintenance case for "Xylent" spiralknife	0	0	0	0	0	0	0	0	0	0
Additional overturning fence for processing of thin workpieces	0	0	0	0	-	-	-	-	0	0
"Smart Lifter" protection	0	0	-	-	-	-	-	-	-	-
Work table with no. 2 idle rollers	-	-	-	-	0	0	0	0	0	-
First front roller with rubber coating in place of the grooved steel one	-	-	-	-	0	0	-	-	-	-
First front sectioned steel roller in place of the grooved one	-	-	-	-	0	0	0	0	-	-
First front dual-density rubber roller in place of the grooved steel one	-	-	-	-	0	0	-	-	-	-
Outfeed steel rollers in place of the rubber-coated ones	-	-	-	-	0	0	0	0	-	-
Powered thicknessing table lifting with micrometric movement	-	-	-	-	S	S	S	S	0	0
Pneumatic pressure adjustment on the feeding rollers	-	-	-	-	0	0	-	-	-	-
Work table extension	-	-	-	-	0	0	-	-	-	-
Machine configuration for advanced materials machining	-	-	-	-	0	-	-	-	-	-
Cast-iron mortiser	-	-	-	-	-	-	-	-	0	0



